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APPLICANT: KYOCERA CORP;

INVENTOR:

IKEDA JUNJI;

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TITLE

: ZIRCONIA CERAMICS FOR LIVING ORGANISM AND METHOD OF MANUFACTURING

FOR THE SAME

ABSTRACT: PROBLEM TO BE SOLVED: To provide zirconia ceramics for living organisms of which the mechanical characteristics, more preferably slidability, are not drastically degraded in

spite of long-term use and a method of manufacturing for the same.

SOLUTION: The zirconia ceramics for living organisms of ≤0.02 µm in the arithmetic average roughness Ra on the surface after an accelerated deterioration test carried out under conditions of 152 hours in saturated steam of 121°C and 0.20 MPa satisfying International Standard ISO 13356: 1997. The method of manufacturing the zirconia ceramics for living organisms comprises subjecting a molding of raw material powder to primary firing at a temperature ranging from the lower limit temperature of the temperature conditions under which the open porosity after firing relating to this molding attains ≤0.1% to +100°C, then to hot isostatic pressing treatment within a range of -10 to +100°C with respect to the lower limit temperature and regulating the average crystal grain size of the ceramics to ≤0.2 µm.

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